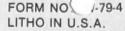
TUNE-UP AND EMISSION SPECIFICATIONS INFRA-RED TESTING

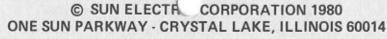
97 CU. IN.

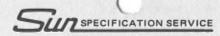
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FUEL INJECTION

CHARGING SYSTEM **FUEL SYSTEM ENGINE BOSCH or MOTOROLA** BOSCH - FUEL INJECTION Application **Rated Output** Man. Trans. Auto, Trans. Standard 55A Federal (W/AC) 65A Calif. 2 Operating Voltage 12.5-14.5V High Alt. FRONT OF CAR **IGNITION SYSTEM IDLE SPEED** BOSCH Man. Trans. 850-1000 Auto, Trans. 850-1000 SPARK PLUGS BOSCH W175T30 Gap .028" **Engine Code** Tune Up Label Torque 22 Ft. Lb. EJ Firing Order 1-3-4-2 Valve Clearance (Hot) Int .010" Exh .018" Comp. Ratio **IDLE MIXTURE** 8-1 Comp. Pressure 142-184 psi **Emission Level** CO(%) HC(ppm) DISTRIBUTOR Max, allowable difference between Man. 1.5 max. All Models 049 905 205 A highest and lowest cylinders 42 psi Auto. 1.0 max. Rotation CW Calif. .3 max. Dwell 44-50° Coil Output (Min.) 20 kV NOTE: 44-50° dwell = 49-55% STARTING SYSTEM Accel. Pump Enrichment **IGNITION TIMING** BATTERY CO Level Increase Snap throttle from 1000 rpm Man. Trans. 3° ATDC at 850-1000 rpm 12V Neg. Volts/Grd. Auto, Trans. 3° ATDC at 850-1000 rpm Cranking Volts (Min.) 8.0V **Cranking Power** I.D. AH **IGNITION ADVANCE FUEL PUMP (Electric)** Watts at 0°F Application Code (Engine degrees at 2500 rpm) Pressure (At Idle) 64-74 psi Standard 42 45 Cent. & Vac. Cent. Only 750 cc - 30 seconds Volume (At Idle) Optional 54 049 905 205 A 16-27 12-19 42 Vacuum (At Idle)







SCIROCCO

97 CU. IN.

(1588cc)

FUEL INJECTION

AIR CONDITIONING SPECIFICATIONS **ENGINE COMPONENT APPLICATION & TESTING EMISSION CONTROL COMPONENT TESTING**

AIR CONDITIONING SYSTEM	IGNITION SYSTEM	EMISSION CONTROLS
		Fed. Cal. Hi-Alt.
COMPRESSOR 2 Cyl.	DISTRIBUTOR BOSCH	Catalytic Converter X
BELT TENSION	All Models 049 905 205	
	Rotation CV	
New	Dwell 44-50	
Used		Two Way Valve (AC Only) X X Dual Vacuum Distributor X X
PRESSURES (At 2500 RPM)		Dual Vacuum Distributor X X Vacuum Check Valve X X
Discharge Side 150-170 psi		(Auto Trans. Only)
Suction Side 14-30 psi		Deceleration Valve X
odulion oldo	MECHANICAL ADVANCE VACUUM ADVANC	
REFRIGERANT CAPACITY	Dist. No. 049 905 205 A	EGR Vac Amplifier X X
2.12 Lbs. R12	Dist. RPM Dist. Deg. In. Vac. Dist. De	g.
	560-700 Start 8-10 Start	
	1000 5.5-9 12 2-4	
	2400 12-15 RETARD	
	2600 13-15 4-8 Start	
	8-12 4-5	
FUEL INJECTION SYSTEM		IONITION COIL
Includes:		IGNITION COIL
Electric Fuel Pump		Pri. Resistance 1.7-2.1 ohms
Fuel Accumulator		Sec. Resistance ohms
Fuel Pressure Regulator		Ballast Resistor Wire 0.85-0.95 ohms
Injectors		
Cold Start Valve		
Auxiliary Air Regulator		HI TENSION WIRE RESISTANCE
Thermo-Time Switch Air Flow Sensor		Secondary wire resistance 10,000 ohms max.
All I low Selisor		Coccidary with recipients

